

CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

COUNTRY East Germany

SUBJECT January 1953 Production Plan of SAG
Schwermaschinenbau Ernst Thälmann,
Magdeburg, for Forged Pieces

PLACE
ACQUIRED

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The following represents the January 1953 production plan for forged pieces of SAG Schwermaschinenbau Ernst Thaelmann:

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Customer	Order Number	Stock Number	Unit	Forged Pieces	Tons
<u>Generators</u>					
VAB Mathias-Thesen-Werft	20010/150/194	3047-108	1	lower part of the rudder post	5
VAB Rosslauer Schiffswerft	0087/0089				17.4
VAB Leptunwerft, Rostock	964/456				
VAB Leptunwerft, Rostock	166/901/182		1	set of shafts (Wellen)	35
VAB Leptunwerft, Rostock	184/904/456		1	set of shafts (Wellen)	35
VAB Penzler Maschinenfabrik	7567				0.75
VAB Leuselwitz	7136			Special Orders	100
Maschinenfabrik Halle	Rockri nt Strasse 07-42-2776				33
					226.15
<u>Office of Economic Affairs</u>					
Maschinenbau Halberstadt 1/	300/52/441 3 II 4057		1	crankshaft	2.2
VAB Diesel-Motorenfabrik, Rostock	17826	3046-323	3	crankshafts	21
VAB Industriewerk, Ludwigsfelde	V 101/52 50/52 (3 3 IV 030)		10	crankshafts	5
					28.2
<u>Power</u>					
VAB Bergmann-Worsig	GS 25352	3047-235	3	steel ingots	3.85
VAB Bergmann-Worsig	GS 25464		1	shaft	4.2
VAB Bergmann-Worsig	GS 25562	3047-060	12	wheel discs	15
VAB Bergmann-Worsig	I-2244		2	crankshafts	20
VAB Goerlitzer Maschinenbau	3991/52	3047-304/2	1	shaft pivot	0.76
VAB Goerlitzer Maschinenbau	3991/52	3047-304/3	2	couplings	0.77
VAB Goerlitzer Maschinenbau	3993/52		1	turbine shaft	2
VAB Goerlitzer Maschinenbau			1	traversing wheel	0.5
VAB Goerlitzer Maschinenbau			7	wheel discs	0.7
VAB Goerlitzer Maschinenbau			2	wheel discs	0.26
VAB Goerlitzer Maschinenbau			1	wheel disc	0.12
VAB Goerlitzer Maschinenbau	3992/52		1	turbine shaft	2
VAB Goerlitzer Maschinenbau			1	traversing wheel	0.5
VAB Goerlitzer Maschinenbau			7	wheel discs	0.7
VAB Goerlitzer Maschinenbau			2	wheel discs	0.26
VAB Goerlitzer Maschinenbau			1	wheel disc	0.12
VAB Turbinenfabrik Dresden	3216/52		5	turbine rotors	7.2
VAB Turbinenfabrik Dresden	3214/52		1	pinion shaft (Ritzelwelle)	0.15

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Customer	Order Number	Stock Number	Unit	Required Pieces	Tons
VSB Turbinenfabrik Dresden	3214/52			Bands (Bandagen)	0.600
VSB Turbinenfabrik				Gear wheel	0.4
VSB Turbinenfabrik (Gebläse Leipzig)	3234/52			Turbine parts	1.8
VSB Turbinenfabrik (Gebläse Leipzig)	3215/52		3	flange shafts	
			21	traversing wheel discs	
			3	traversing wheel discs	7.5
			3	turbine flange shafts	
			3	traversing wheel discs	
VSB Stahl- und Holzwerk Hennigsdorf	L 4/51677		1	inductor shaft (Induktorwelle)	6.3 75.6
Others					
Maschinenbau Halberstadt AG		3047 261	1	crankshaft	14.7
VSB Dieselmotorenfabrik, Rostock	8751	3046 CA7	1	crankshaft	2
VSB Dieselmotorenfabrik, Rostock	14493		1	crankshaft	2
DIA Hungary					
Kraftwerk 2					
VSB Rous Maschinenbau Nordhausen	3016/23	3046 8920	2	drum shafts (Eisierz Frbg.)	100 17
VSB Flanschenfabrik Seitz (Mildau)		3047-307	2	"Gesenkblocke" (Forging Die)	14
VSB Bagger, Baggerbrücken-, und Gerätebau Leuchthammer			1	Sheave blocks bearing sleeve (Lagerhülse)	2
Bernburg Soda-Fabrik		3046-061	2	480x360 x 1100 lg. piston rods	2.8
VSB Maschinenfabrik Ernst		3046-685	2	main spindles	1.28
VSB Maschinenfabrik Halle (Soda Bernburg)			1	crankshaft	5.7
VSB Schlossfabrik Jena			2	gear rims	3.6
VSB Lora - Bronzen-Gesells.			1	piston rod (emergency use)	2
Pumpen- und Gebläse-Werk (C.H. Jaeger & Co.) Leipzig 319, 52,51,358,60	5251750/55		6	shafts	8
			12	relieving pistons	0.264
			12	shafts	3.60
			48	unfinished pieces (Rohlinge)	8.64
			36	unfinished pieces (Rohlinge)	5.4
					523.

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25X1 This plant is not further identifiable from available references.

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